

### Features

- Trench Field Stop Technology IGBT adopted
- Low turn-off losses
- Positive Temperature Coefficient
- Short tail current
- Free Wheeling Diodes with fast and soft switching
- Industrial Standard Package with insulated substrate
- Temperature Sensor included

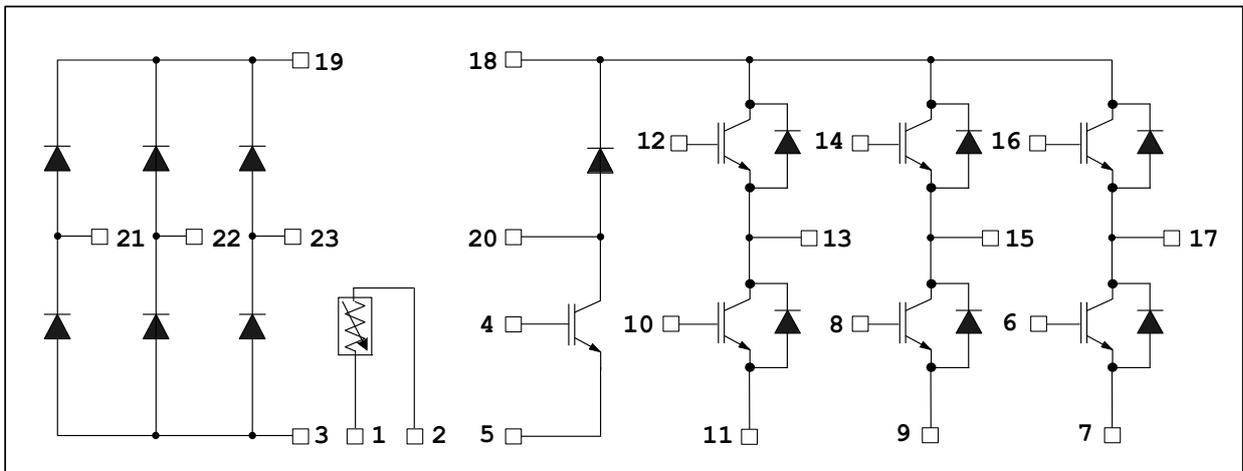
### Applications

- Input from single or three phase grid
- Three Phase synchronous or asynchronous motor
- Dynamic Braking Operation

### Preliminary Data



### Internal Equivalent Circuit



### Pin Description

| Pin Number | Pin Name      | Pin Description                                    |
|------------|---------------|--|
| 1, 2       | TH1, TH2      | NTC-, NTC+   |
| 3          | N             | Negative DC Link Input                             |
| 4          | GB            | Gate Input for Braking IGBT                        |
| 5          | EB            | Emitter Input for Braking IGBT                     |
| 6, 8, 10   | GWN, GVN, GUN | Gate Input for Low-side W Phase, V Phase, U Phase  |
| 7, 9, 11   | WN, VN, UN    | Negative DC Link output W Phase, V Phase, U Phase  |
| 12, 14, 16 | GUP, GVP, GWP | Gate Input for High-side U Phase, V Phase, W Phase |
| 13, 15, 17 | U, V, W       | Output for U Phase, V Phase, W Phase               |
| 18         | DCP           | Positive DC Link Output                            |
| 19         | P             | Positive DC Link Input                             |
| 20         | B             | Output for Braking                                 |
| 21, 22, 23 | R, S, T       | Input for R Phase, S Phase, T Phase                |

## Absolute Maximum Ratings $T_j = 25\text{ }^\circ\text{C}$ unless otherwise noted

| Item                | Symbol       | Parameter                                      | Conditions   | Value     | Units                |
|---------------------|--------------|--|--|-----------|----------------------|
| Input Rectifier     | $V_{RRM}$    | Repetitive Peak Reverse Voltage                |  | 1600      | V                    |
|                     | $I_{FAV}$    | Forward Current per Diode                      | @ $T_j = 150\text{ }^\circ\text{C}$ , $T_C = 80\text{ }^\circ\text{C}$                 | 34        | A                    |
|                     | $I_{FSM}$    | Surge Forward Current                          | @ $T_j = 150\text{ }^\circ\text{C}$ , $t_p = 10\text{ ms}$ , half sine wave            | 200       | A                    |
|                     | $I^2t$       | $I^2t$ - Value                                 | @ $T_j = 150\text{ }^\circ\text{C}$ , $t_p = 10\text{ ms}$ , half sine wave            | 200       | $\text{A}^2\text{s}$ |
|                     | $P_D$        | Maximum Power Dissipation                      | @ $T_j = 150\text{ }^\circ\text{C}$ , $T_C = 80\text{ }^\circ\text{C}$                 | 50        | W                    |
|                     | $T_j$        | Operating Junction Temperature <sup>*(1)</sup> | -  | -40 ~ 125 | $^\circ\text{C}$     |
| Transistor Inverter | $BV_{CES}$   | Collector-Emitter Breakdown Voltage            | $V_{GE} = 0\text{ V}$ , $I_{CES} = 250\text{ }\mu\text{A}$                             | 600       | V                    |
|                     | $V_{GES}$    | Gate-Emitter Peak Voltage                      | -  | $\pm 20$  | V                    |
|                     | $I_C$        | DC Collector Current                           | @ $T_j = 175\text{ }^\circ\text{C}$ , $T_C = 80\text{ }^\circ\text{C}$                 | 25        | A                    |
|                     | $I_{cpulse}$ | Repetitive Peak Collector Current              | @ $t_p = 1\text{ ms}$  | 50        | A                    |
|                     | $P_D$        | Maximum Power Dissipation                      | @ $T_j = 175\text{ }^\circ\text{C}$ , $T_C = 80\text{ }^\circ\text{C}$                 | 65        | W                    |
|                     | $T_{SC}$     | SC Withstand Time (Chip level)                 | @ $T_j = 150\text{ }^\circ\text{C}$ , $V_{GE} = 15\text{ V}$ , $V_{CE} = 360\text{ V}$ | 6         | $\mu\text{s}$        |
|                     | $T_j$        | Operating Junction Temperature <sup>*(2)</sup> | -  | -40 ~ 125 | $^\circ\text{C}$     |
| Diode Inverter      | $V_{RRM}$    | Repetitive Peak Reverse Voltage                | -  | 600       | V                    |
|                     | $I_F$        | DC Forward Current                             | @ $T_j = 175\text{ }^\circ\text{C}$ , $T_C = 80\text{ }^\circ\text{C}$                 | 23        | A                    |
|                     | $I_{FRM}$    | Repetitive Peak Forward Current                | @ $t_p = 1\text{ ms}$  | 46        | A                    |
|                     | $P_D$        | Maximum Power Dissipation                      | @ $T_j = 175\text{ }^\circ\text{C}$ , $T_C = 80\text{ }^\circ\text{C}$                 | 45        | W                    |
|                     | $T_j$        | Operating Junction Temperature <sup>*(1)</sup> | -  | -40 ~ 125 | $^\circ\text{C}$     |
| Transistor Brake    | $BV_{CES}$   | Collector-Emitter Breakdown Voltage            | $V_{GE} = 0\text{ V}$ , $I_{CES} = 250\text{ }\mu\text{A}$                             | 600       | V                    |
|                     | $V_{GES}$    | Gate-Emitter Peak Voltage                      | -  | $\pm 20$  | V                    |
|                     | $I_C$        | DC Collector Current                           | @ $T_j = 175\text{ }^\circ\text{C}$ , $T_C = 80\text{ }^\circ\text{C}$                 | 24        | A                    |
|                     | $I_{cpulse}$ | Repetitive Peak Collector Current              | @ $t_p = 1\text{ ms}$  | 48        | A                    |
|                     | $P_D$        | Maximum Power Dissipation                      | @ $T_j = 175\text{ }^\circ\text{C}$ , $T_C = 80\text{ }^\circ\text{C}$                 | 55        | W                    |
|                     | $T_{SC}$     | SC Withstand Time (Chip level)                 | @ $T_j = 150\text{ }^\circ\text{C}$ , $V_{GE} = 15\text{ V}$ , $V_{CE} = 360\text{ V}$ | 6         | $\mu\text{s}$        |
|                     | $T_j$        | Operating Junction Temperature <sup>*(2)</sup> | -  | -40 ~ 125 | $^\circ\text{C}$     |
| Diode Brake         | $V_{RRM}$    | Repetitive Peak Reverse Voltage                | -  | 600       | V                    |
|                     | $I_F$        | DC Forward Current                             | @ $T_j = 175\text{ }^\circ\text{C}$ , $T_C = 80\text{ }^\circ\text{C}$                 | 26        | A                    |
|                     | $I_{FRM}$    | Repetitive Peak Forward Current                | @ $t_p = 1\text{ ms}$  | 52        | A                    |
|                     | $P_D$        | Maximum Power Dissipation                      | @ $T_j = 175\text{ }^\circ\text{C}$ , $T_C = 80\text{ }^\circ\text{C}$                 | 50        | W                    |
|                     | $T_j$        | Operating Junction Temperature <sup>*(1)</sup> | -  | -40 ~ 125 | $^\circ\text{C}$     |
| Module              | $T_{stg}$    | Storage Temperature                            | -  | -40 ~ 125 | $^\circ\text{C}$     |
|                     | $V_{iso}$    | Isolation Voltage                              | @ AC 1minute   | 2500      | V                    |
|                     | W            | Weight   | -  | 30        | g                    |

(Note \*1) The Maximum junction temperature of chip is 150  $^\circ\text{C}$ .

(Note \*2) The Maximum junction temperature of chip is 175  $^\circ\text{C}$ .

# LFC20G603

## Electrical Characteristics $T_j = 25\text{ }^\circ\text{C}$ unless otherwise noted

### Input Rectifier Characteristics

| Symbol        | Parameter                       | Conditions   | Min | Typ  | Max | Units              |
|---------------|---------------------------------|--|-----|------|-----|--------------------|
| $V_F$         | Diode Forward Voltage           | $T_j = 25\text{ }^\circ\text{C}, I_F = 20\text{ A}$  | -   | 1.13 | -   | V                  |
|               |                                 | $T_j = 125\text{ }^\circ\text{C}, I_F = 20\text{ A}$ | -   | 1.07 | -   | V                  |
| $V_{to}$      | Threshold Voltage (Chip level)  | $T_j = 125\text{ }^\circ\text{C}$                    | -   | 0.8  | -   | V                  |
| $I_R$         | Reverse Current (Chip level)    | $T_j = 25\text{ }^\circ\text{C}, V_{RRM}$            | -   | 0.05 | -   | mA                 |
| $r_t$         | Slope Resistance (Chip level)   | $T_j = 125\text{ }^\circ\text{C}$                    | -   | 21   | -   | m $\Omega$         |
| $R_{th(J-C)}$ | Thermal Resistance (DIODE Part) | Junction-to-Case                                     | -   | 1.3  | -   | $^\circ\text{C/W}$ |

### Transistor-Inverter Characteristics

| Symbol        | Parameter                            | Conditions  | Min  | Typ  | Max | Units              |
|---------------|--------------------------------------|---|------|------|-----|--------------------|
| $V_{GE(th)}$  | Gate-Emitter threshold Voltage       | $V_{CE} = V_{GE}, I_{CE} = 20\text{ mA}$  | -    | 6.2  | -   | V                  |
| $V_{CE(sat)}$ | Collector-Emitter Saturation Voltage | $T_j = 25\text{ }^\circ\text{C}, I_{CE} = 20\text{ A}, V_{GE} = 15\text{ V}$  | -    | 1.6  | -   | V                  |
|               |                                      | $T_j = 125\text{ }^\circ\text{C}, I_{CE} = 20\text{ A}, V_{GE} = 15\text{ V}$   | -    | 2.0  | -   | V                  |
| $I_{CES}$     | Collector-Emitter Cut-off Current    | $V_{GE} = 0\text{ V}, V_{CE} = 600\text{ V}$  | -    | -    | 250 | $\mu\text{A}$      |
| $I_{GES}$     | Gate-Emitter Leakage Current         | $V_{GE} = 20\text{ V}, V_{CE} = 0\text{ V}$ (Chip level)  | -    | -    | 150 | nA                 |
| $C_{iss}$     | Input Capacitance                    | $V_{CE} = 25\text{ V}, V_{GE} = 0\text{ V}$<br>$f = 1\text{ MHz}, T_j = 25\text{ }^\circ\text{C}$   | -    | 1200 | -   | pF                 |
| $C_{oss}$     | Output Capacitance                   |   | -    | 50   | -   | pF                 |
| $C_{rss}$     | Reverse Transfer Capacitance         |   | -    | 37   | -   | pF                 |
| $t_d(on)$     | Turn-On Delay Time                   | $T_j = 125\text{ }^\circ\text{C}, R_{G ON} = 16\text{ }\Omega$<br>$R_{G OFF} = 8.2\text{ }\Omega, L = 1\text{ mH}$<br>$V_{CE} = 300\text{ V}, V_{GE} = 15\text{ V} \sim 0\text{ V}$<br>$I_{CE} = 20\text{ A}$ | -    | 30   | -   | ns                 |
| $t_r$         | Rise Time                            |   | -    | 24   | -   | ns                 |
| $t_d(off)$    | Turn-Off Delay Time                  |   | -    | 220  | -   | ns                 |
| $t_f$         | Fall Time                            |   | -    | 150  | -   | ns                 |
| $E_{on}$      | Turn-On Switching Loss               |   | -    | 0.46 | -   | mJ                 |
| $E_{off}$     | Turn-Off Switching Loss              |   | -    | 0.57 | -   | mJ                 |
| $E_{ts}$      | Total Switching Loss                 | -   | 1.03 | -    | mJ  |                    |
| $Q_G$         | Total Gate Charge                    | $V_{GE} = 0\text{ V} \sim 15\text{ V}$  | -    | 125  | -   | nC                 |
| $Q_{GE}$      | Gate-Emitter Charge                  |   | -    | 24   | -   | nC                 |
| $Q_{GC}$      | Gate-Collector Charge                |   | -    | 56   | -   | nC                 |
| $R_{th(J-C)}$ | Thermal Resistance (IGBT Part)       | Junction-to-Case  | -    | 1.4  | -   | $^\circ\text{C/W}$ |

### Diode-Inverter Characteristics $T_j = 25\text{ }^\circ\text{C}$ unless otherwise noted

| Symbol        | Parameter                           | Conditions  | Min | Typ  | Max | Units              |
|---------------|-------------------------------------|---|-----|------|-----|--------------------|
| $V_F$         | Diode Forward Voltage               | $I_F = 20\text{ A}, V_{GE} = 0\text{ V}$ $T_j = 125\text{ }^\circ\text{C}$                          | -   | 1.6  | -   | V                  |
| $t_{rr}$      | Diode Reverse Recovery Time         | $R_{G ON} = 16\text{ }\Omega$ $T_j = 125\text{ }^\circ\text{C}$<br>$L = 1\text{ mH}$                | -   | 135  | -   | ns                 |
| $I_{RRM}$     | Diode Peak Reverse Recovery Current | $V_{CE} = 300\text{ V}$ $T_j = 125\text{ }^\circ\text{C}$<br>$V_{GE} = 15\text{ V} \sim 0\text{ V}$ | -   | 34   | -   | A                  |
| $Q_{rr}$      | Diode Reverse Recovery Charge       | $I_{CE} = 20\text{ A}$ $T_j = 125\text{ }^\circ\text{C}$  | -   | 1500 | -   | $\mu\text{C}$      |
| $E_{rr}$      | Diode Reverse Recovery Energy       | $T_j = 125\text{ }^\circ\text{C}$   | -   | 330  | -   | $\mu\text{J}$      |
| $R_{th(J-C)}$ | Thermal Resistance (DIODE Part)     | Junction-to-Case  | -   | 2.1  | -   | $^\circ\text{C/W}$ |

### Transistor- Brake Characteristics

| Symbol        | Parameter                            | Conditions  | Min | Typ  | Max | Units         |
|---------------|--------------------------------------|---|-----|------|-----|---------------|
| $V_{GE(th)}$  | Gate-Emitter threshold Voltage       | $V_{CE} = V_{GE}, I_{CE} = 20\text{ mA}$  | -   | 6.2  | -   | V             |
| $V_{CE(sat)}$ | Collector-Emitter Saturation Voltage | $T_j = 25\text{ }^\circ\text{C}, I_{CE} = 20\text{ A}, V_{GE} = 15\text{ V}$                      | -   | 1.7  | -   | V             |
|               |                                      | $T_j = 125\text{ }^\circ\text{C}, I_{CE} = 20\text{ A}, V_{GE} = 15\text{ V}$                     | -   | 2.0  | -   | V             |
| $I_{CES}$     | Collector-Emitter Cut-off Current    | $V_{GE} = 0\text{ V}, V_{CE} = 600\text{ V}$  | -   | -    | 250 | $\mu\text{A}$ |
| $I_{GES}$     | Gate-Emitter Leakage Current         | $V_{GE} = 20\text{ V}, V_{CE} = 0\text{ V}$ (Chip level)  | -   | -    | 150 | nA            |
| $C_{iss}$     | Input Capacitance                    | $V_{CE} = 25\text{ V}, V_{GE} = 0\text{ V}$<br>$f = 1\text{ MHz}, T_j = 25\text{ }^\circ\text{C}$ | -   | 1200 | -   | pF            |
| $C_{oss}$     | Output Capacitance                   |   | -   | 50   | -   | pF            |
| $C_{rss}$     | Reverse Transfer Capacitance         |   | -   | 37   | -   | pF            |

| Symbol               | Parameter                      | Conditions  | Min | Typ  | Max | Units              |
|----------------------|--------------------------------|---|-----|------|-----|--------------------|
| $t_d(\text{on})$     | Turn-On Delay Time             | $T_j = 125\text{ }^\circ\text{C}$ , $R_{G\text{ ON}} = 16\ \Omega$<br>$R_{G\text{ OFF}} = 8.2\ \Omega$ , $L = 1\ \text{mH}$<br>$V_{CE} = 300\ \text{V}$ , $V_{GE} = 15\ \text{V} \sim 0\ \text{V}$<br>$I_{CE} = 20\ \text{A}$ | -   | 30   | -   | ns                 |
| $t_r$                | Rise Time                      |   | -   | 28   | -   | ns                 |
| $t_d(\text{off})$    | Turn-Off Delay Time            |   | -   | 210  | -   | ns                 |
| $t_f$                | Fall Time                      |   | -   | 150  | -   | ns                 |
| $E_{\text{on}}$      | Turn-On Switching Loss         |   | -   | 0.55 | -   | mJ                 |
| $E_{\text{off}}$     | Turn-Off Switching Loss        |   | -   | 0.56 | -   | mJ                 |
| $E_{\text{ts}}$      | Total Switching Loss           |   | -   | 1.11 | -   | mJ                 |
| $Q_G$                | Total Gate Charge              | $V_{GE} = 0\ \text{V} \sim 15\ \text{V}$  | -   | 123  | -   | nC                 |
| $Q_{GE}$             | Gate-Emitter Charge            |   | -   | 22   | -   | nC                 |
| $Q_{GC}$             | Gate-Collector Charge          |   | -   | 59   | -   | nC                 |
| $R_{\text{th(J-C)}}$ | Thermal Resistance (IGBT Part) | Junction-to-Case  | -   | 1.6  | -   | $^\circ\text{C/W}$ |

## Diode-Brake Characteristics $T_C = 25\text{ }^\circ\text{C}$ unless otherwise noted

| Symbol               | Parameter                           | Test Conditions  | Min | Typ  | Max | Units              |
|----------------------|-------------------------------------|--|-----|------|-----|--------------------|
| $V_F$                | Diode Forward Voltage               | $I_F = 20\ \text{A}$ , $V_{GE} = 0\ \text{V}$ $T_j = 125\text{ }^\circ\text{C}$                        | -   | 1.5  | -   | V                  |
| $t_{rr}$             | Diode Reverse Recovery Time         | $R_{G\text{ ON}} = 16\ \Omega$ $T_j = 125\text{ }^\circ\text{C}$<br>$L = 1\ \text{mH}$                 | -   | 280  | -   | ns                 |
| $I_{RRM}$            | Diode Peak Reverse Recovery Current | $V_{CE} = 300\ \text{V}$ $T_j = 125\text{ }^\circ\text{C}$<br>$V_{GE} = 15\ \text{V} \sim 0\ \text{V}$ | -   | 13   | -   | A                  |
| $Q_{rr}$             | Diode Reverse Recovery Charge       | $I_{CE} = 20\ \text{A}$ $T_j = 125\text{ }^\circ\text{C}$  | -   | 1500 | -   | $\mu\text{C}$      |
| $E_{rr}$             | Diode Reverse Recovery Energy       | $T_j = 125\text{ }^\circ\text{C}$  | -   | 300  | -   | $\mu\text{J}$      |
| $R_{\text{th(J-C)}}$ | Thermal Resistance (DIODE Part)     | Junction-to-Case   | -   | 1.8  | -   | $^\circ\text{C/W}$ |

## NTC thermistor Characteristics

| Symbol       | Parameter  | Test Conditions  | Min | Typ  | Max | Units      |
|--------------|------------|--|-----|------|-----|------------|
| $R_{25}$     | Resistance | $T_C = 25\text{ }^\circ\text{C}$                       | -   | 22   | -   | k $\Omega$ |
| P            | Power      | $T_C = 25\text{ }^\circ\text{C}$                       | -   | 210  | -   | mW         |
| $B_{25/100}$ | B Constant | $T_C = 25\text{ }^\circ\text{C}$ , $\pm 3\%$ tolerance | -   | 4000 | -   | K          |

\* This specifications may not be considered as an assurance of characteristics and may not have same characteristics in case of using different test systems from @LSIS. We therefore strongly recommend prior consultation of our engineers.

# LFC20G603

## Input Rectifier

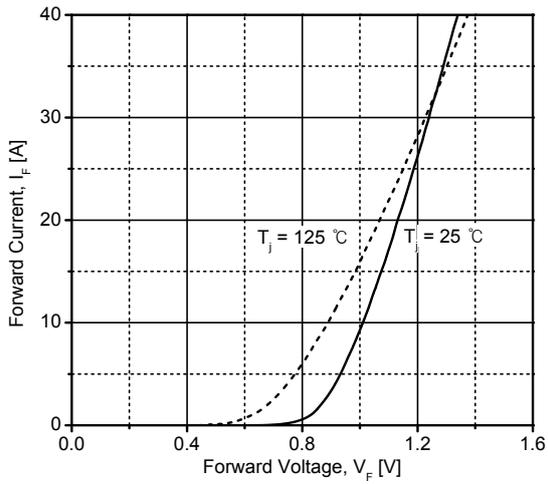


Fig 1. Typical Diode Forward Characteristics

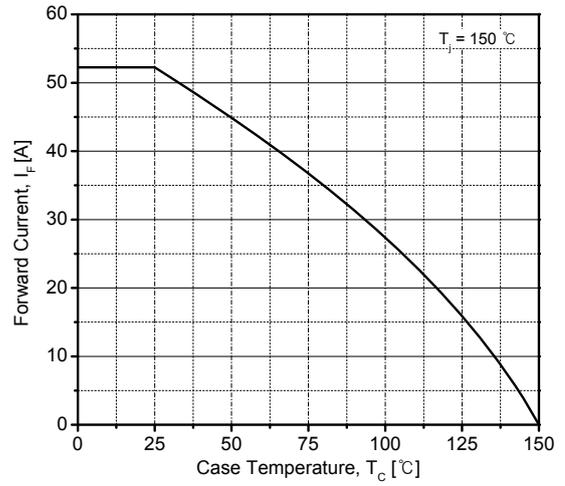


Fig 2. Case Temperature vs. Forward Current

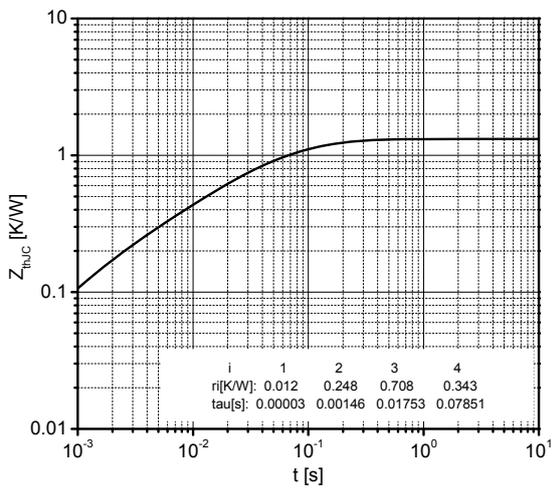


Fig 3. Typical Diode Thermal Impedance

Transistor-Inverter/Diode-Inverter

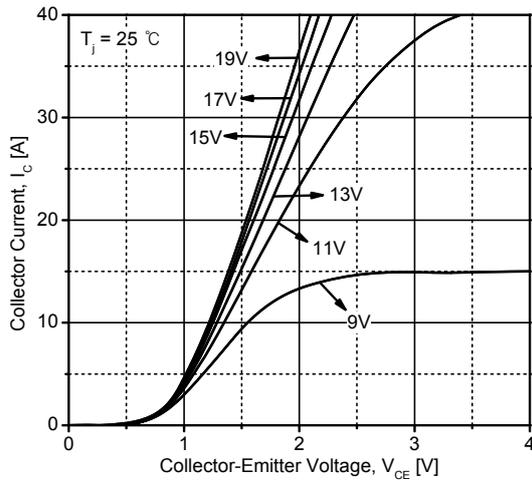


Fig 4. Typical IGBT Output Characteristics

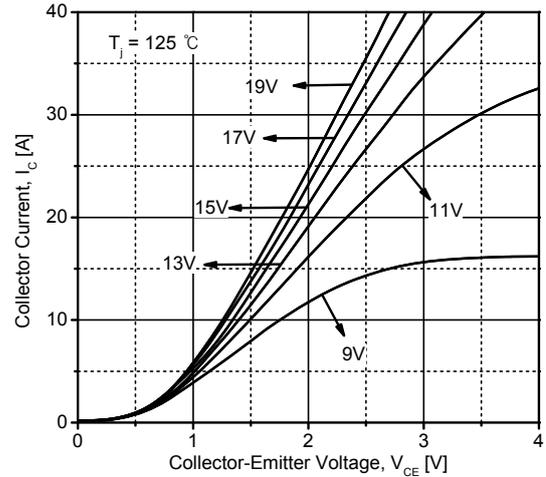


Fig 5. Typical IGBT Output Characteristics

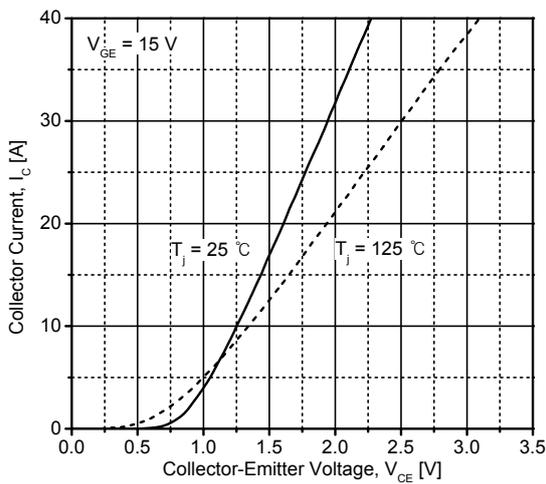


Fig 6. Typical IGBT Output Characteristics

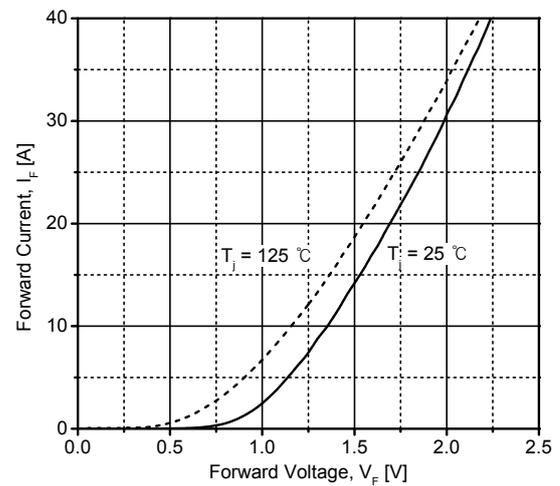


Fig 7. Typical Diode Forward Characteristics

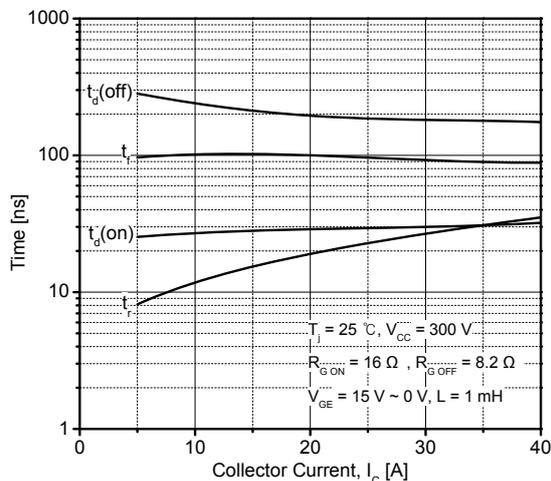


Fig 8. Typical Switching Time vs. Collector Current

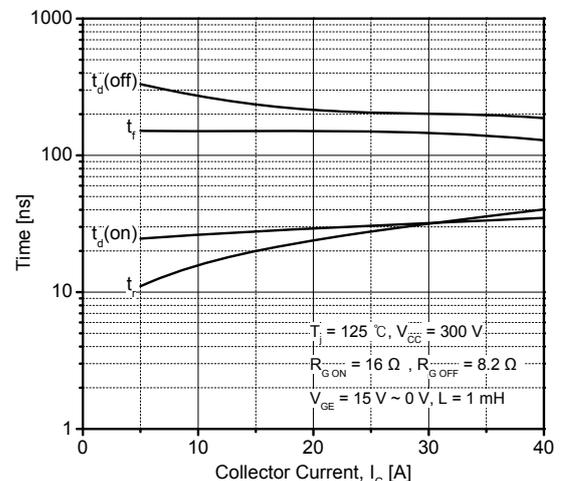


Fig 9. Typical Switching Time vs. Collector Current

# LFC20G603

## Transistor-Inverter/Diode-Inverter

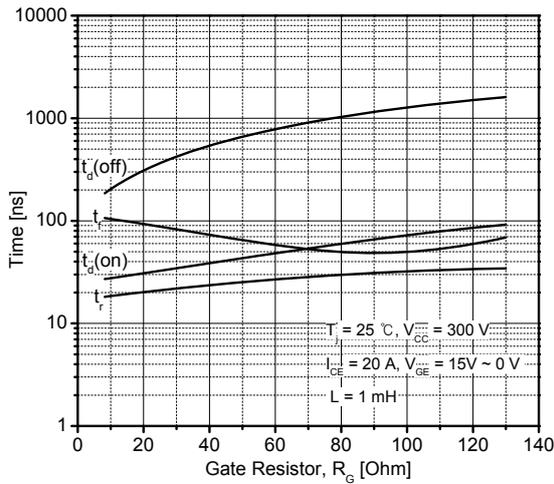


Fig 10. Typical Switching Time vs. Gate Resistor

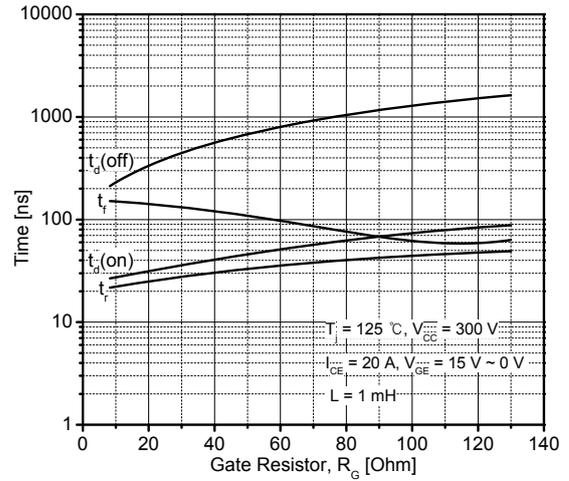


Fig 11. Typical Switching Time vs. Gate Resistor

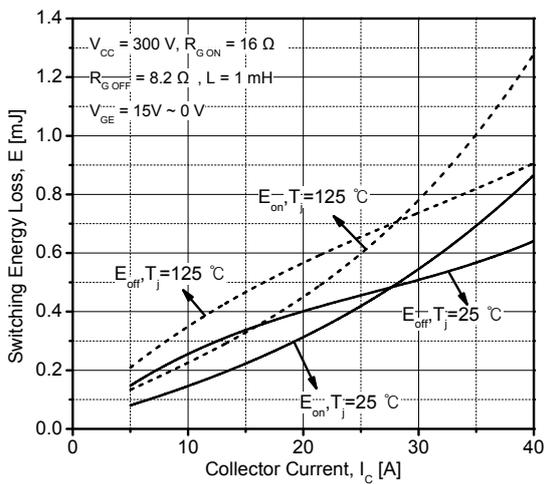


Fig 12. Typical IGBT Switching Loss

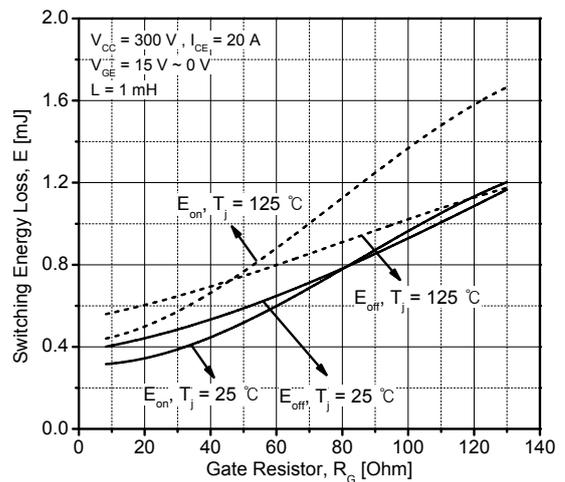


Fig 13. Typical IGBT Switching Loss

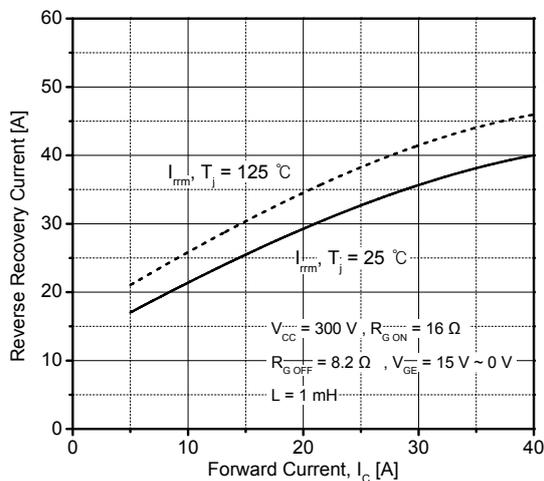


Fig 14. Typical Recovery Characteristics of Diode

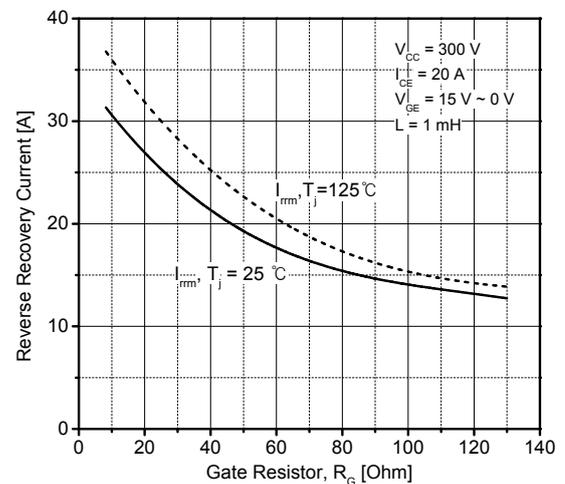


Fig 15. Typical Recovery Characteristics of Diode

Transistor-Inverter/Diode-Inverter

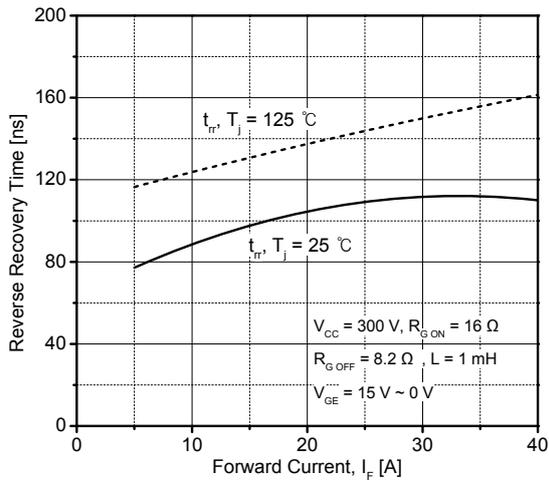


Fig 16. Typical Recovery Characteristics of Diode

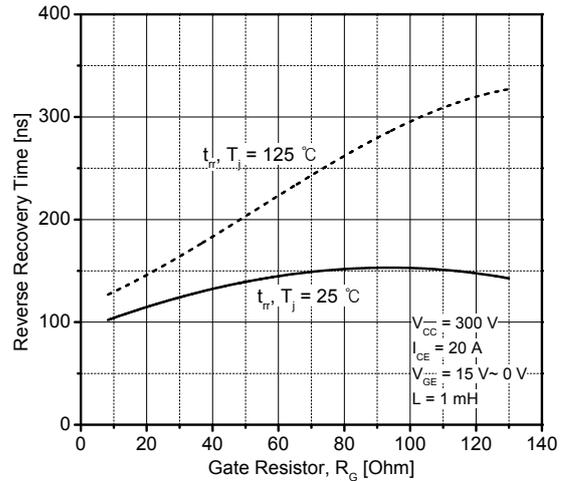


Fig 17. Typical Recovery Characteristics of Diode

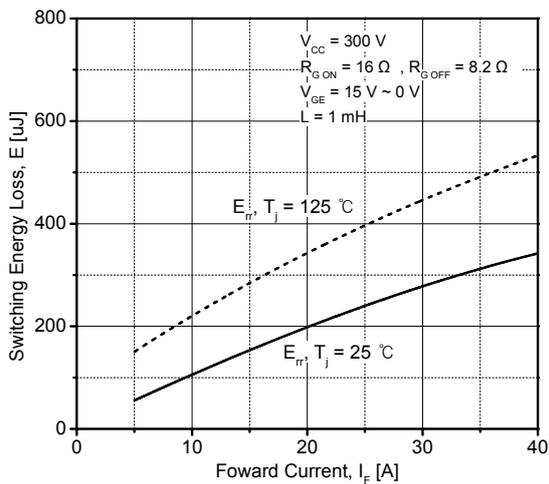


Fig 18. Typical Diode Switching Loss

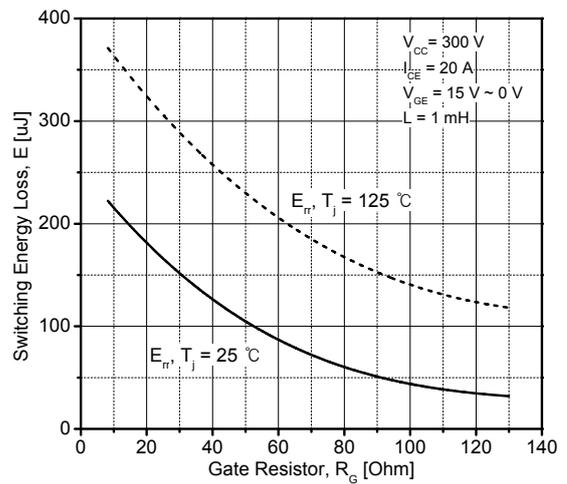


Fig 19. Typical Diode Switching Loss

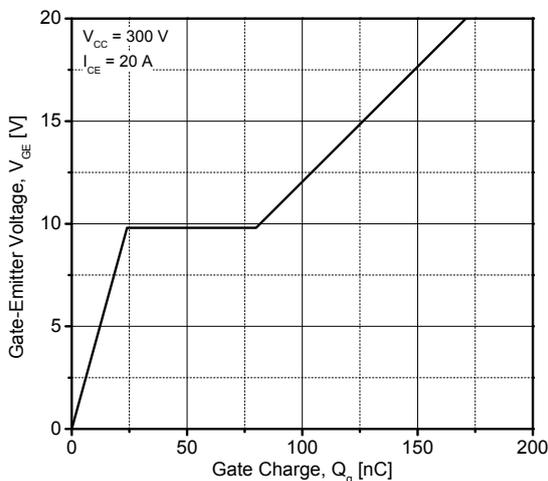


Fig 20. Typical Gate Charge Characteristics

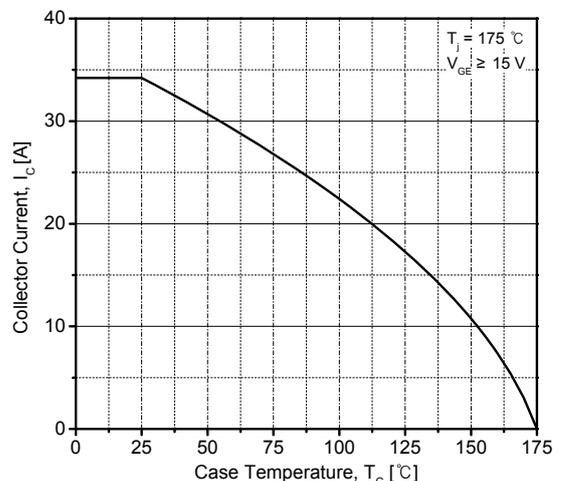
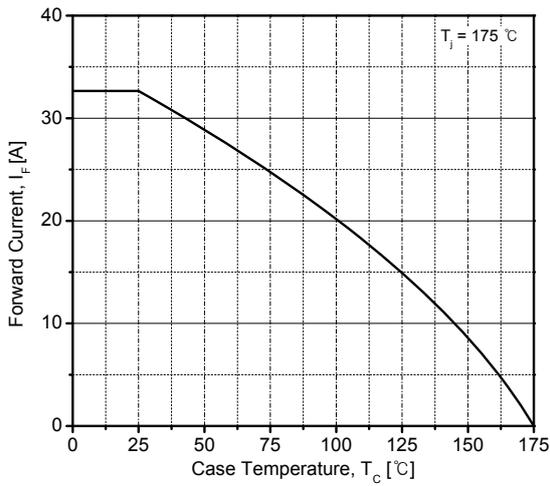


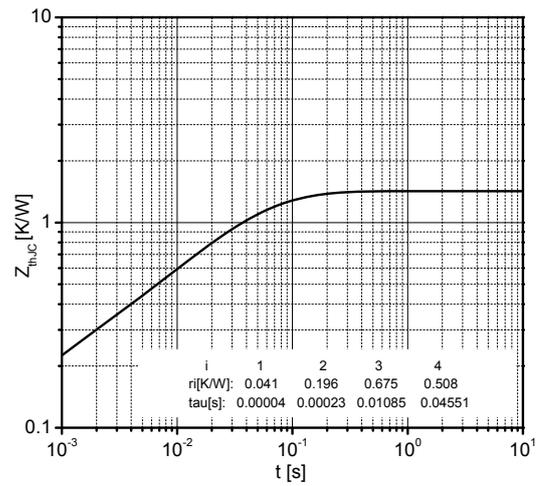
Fig 21. Case Temperature vs. Collector Current

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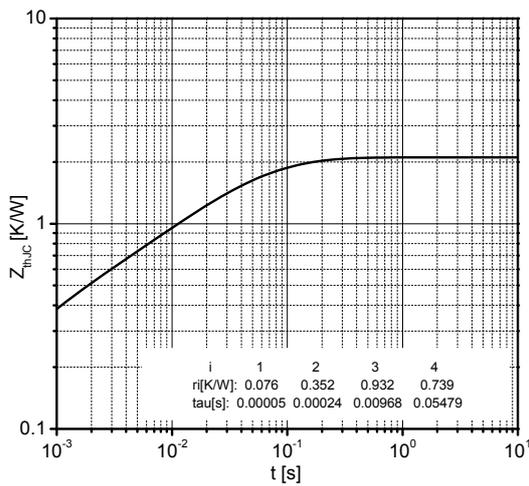
## Transistor-Inverter/Diode-Inverter



**Fig 22. Case Temperature vs. Forward Current**



**Fig 23. Typical IGBT Thermal Impedance**



**Fig 24. Typical Diode Thermal Impedance**

Transistor-Brake/Diode-Brake

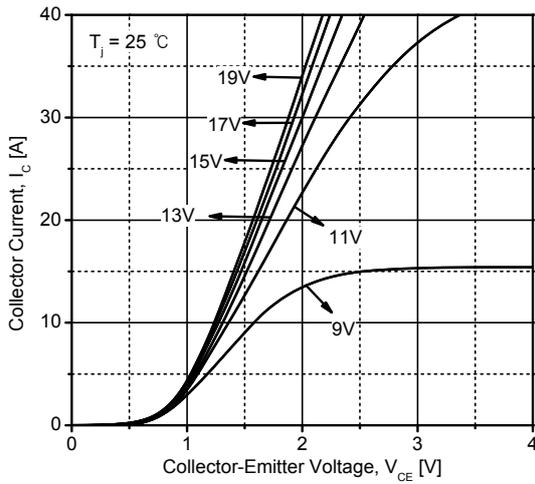


Fig 25. Typical IGBT Output Characteristics

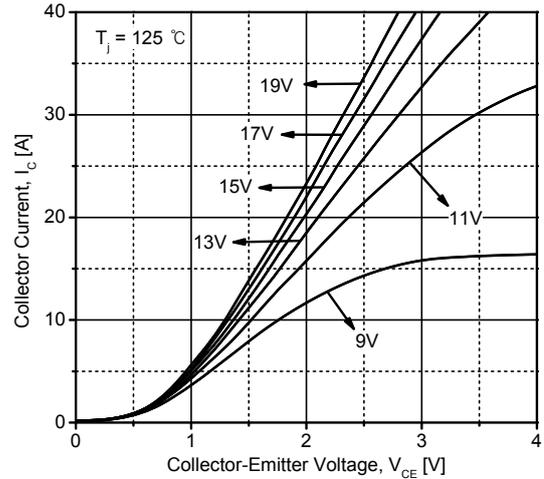


Fig 26. Typical IGBT Output Characteristics

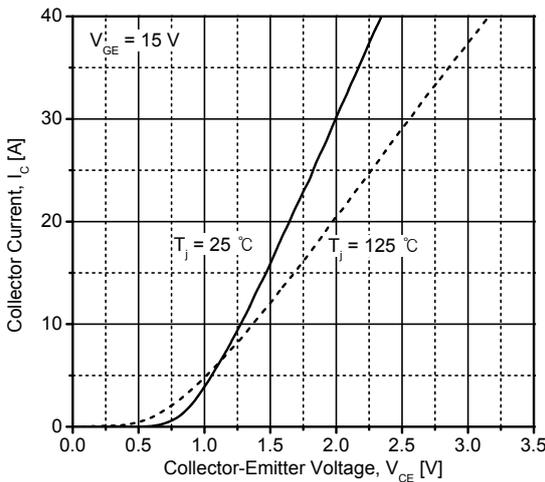


Fig 27. Typical IGBT Output Characteristics

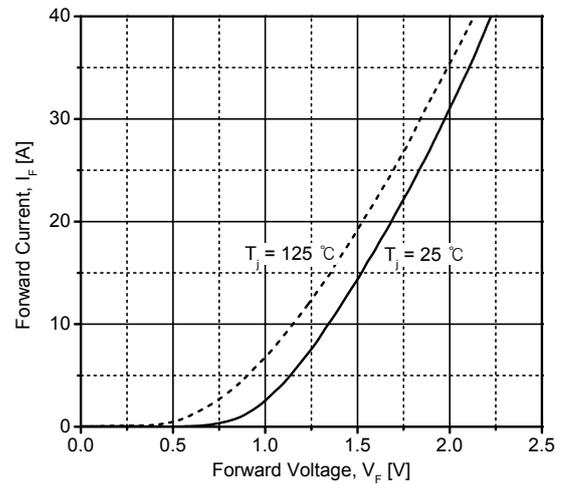


Fig 28. Typical Diode Forward Characteristics

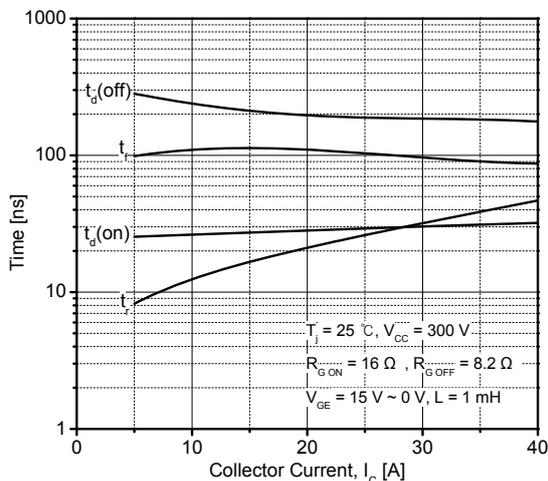


Fig 29. Typical Switching Time vs. Collector Current

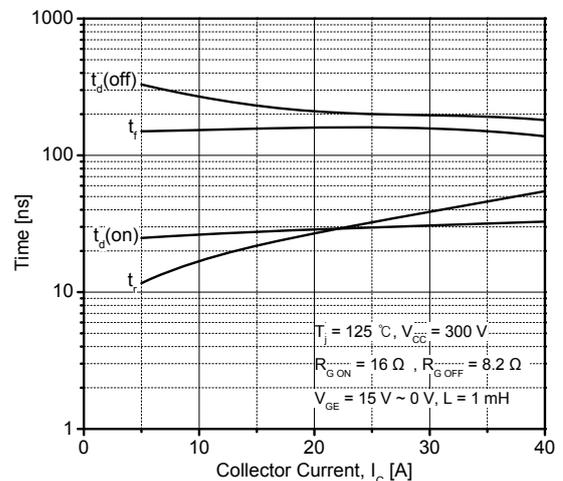


Fig 30. Typical Switching Time vs. Collector Current

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## Transistor-Brake/Diode-Brake

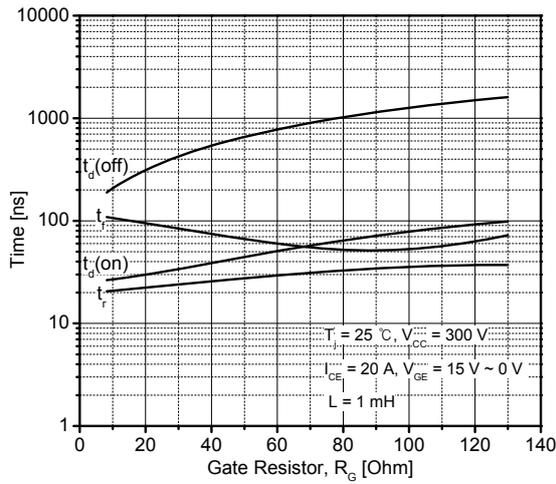


Fig 31. Typical Switching Time vs. Gate Resistor

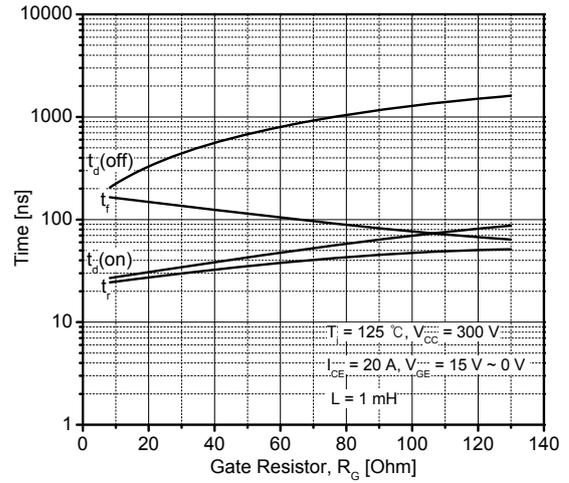


Fig 32. Typical Switching Time vs. Gate Resistor

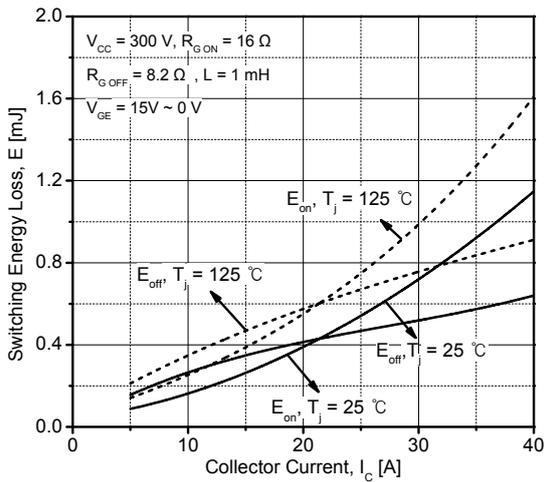


Fig 33. Typical IGBT Switching Loss

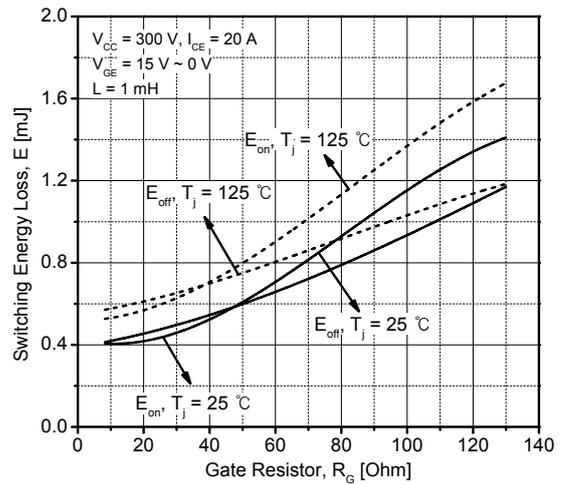


Fig 34. Typical IGBT Switching Loss

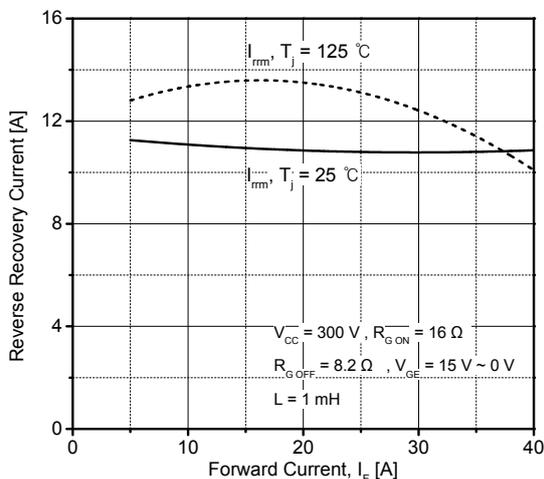


Fig 35. Typical Recovery Characteristics of Diode

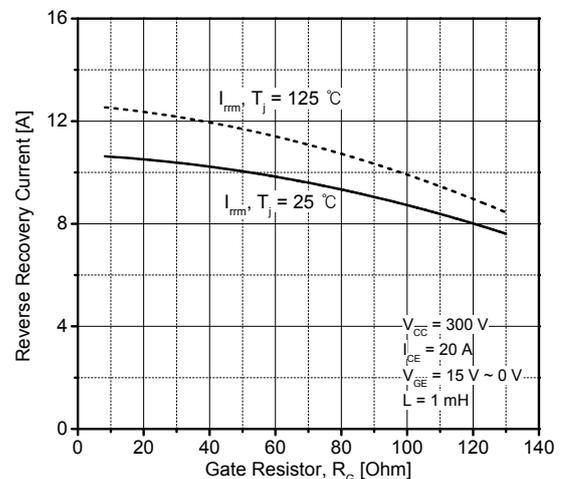


Fig 36. Typical Recovery Characteristics of Diode

Transistor-Brake/Diode-Brake

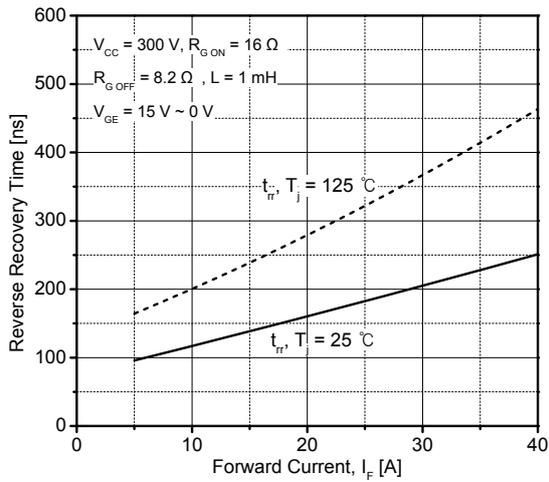


Fig 37. Typical Recovery Characteristics of Diode

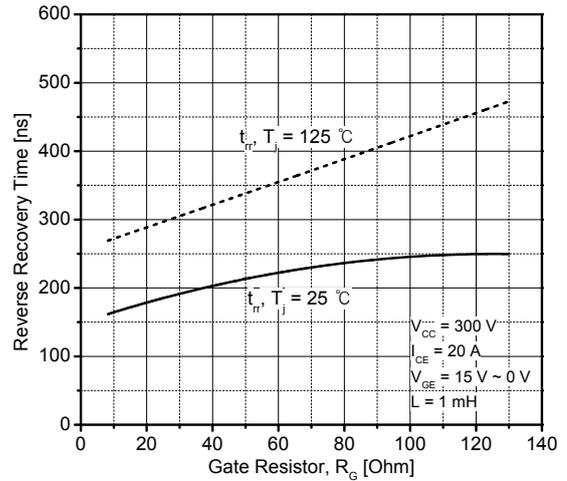


Fig 38. Typical Recovery Characteristics of Diode

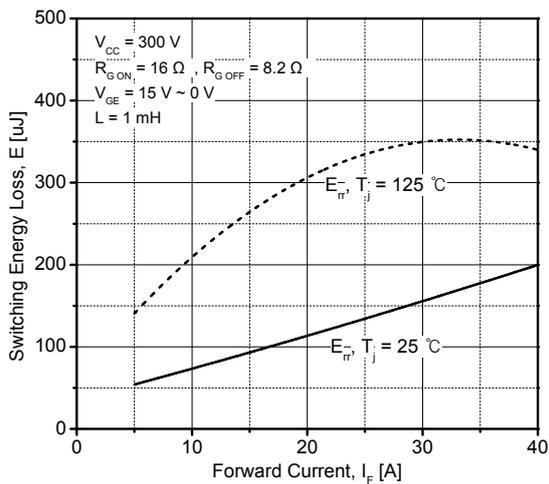


Fig 39. Typical Diode Switching Loss

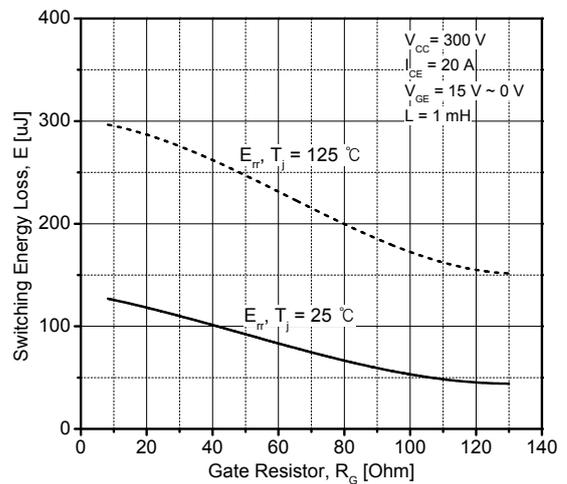


Fig 40. Typical Diode Switching Loss

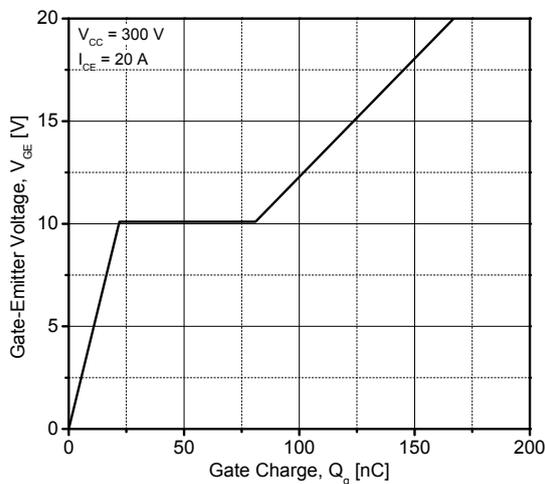


Fig 41. Typical Gate Charge Characteristics

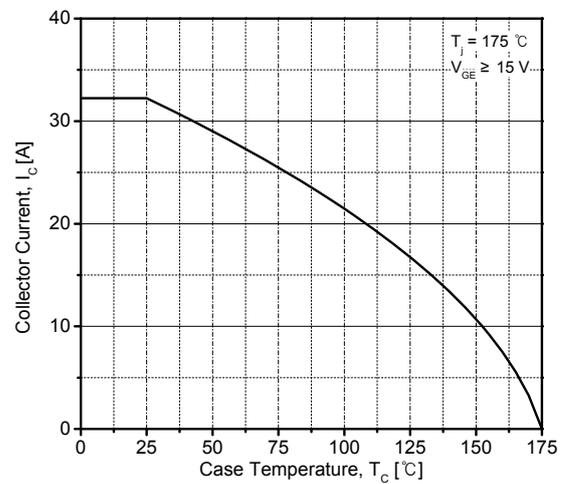


Fig 42. Case Temperature vs. Collector Current

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## Transistor-Brake/Diode-Brake

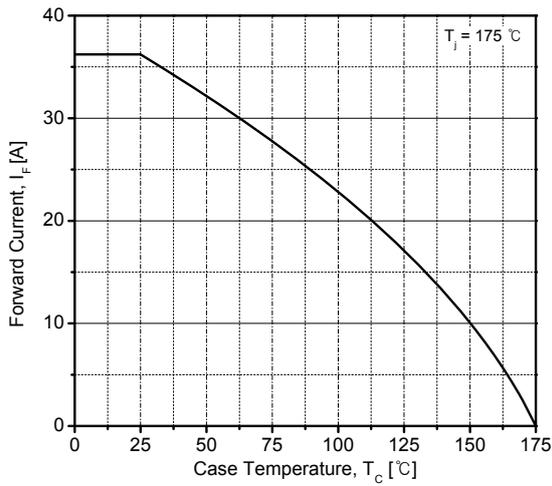


Fig 43. Case Temperature vs. Forward Current

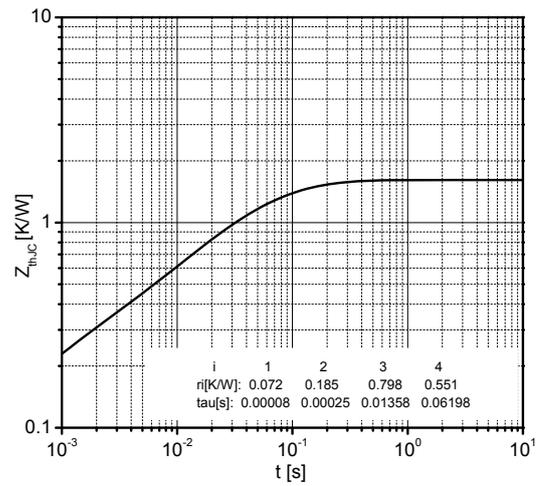


Fig 44. Typical IGBT Thermal Impedance

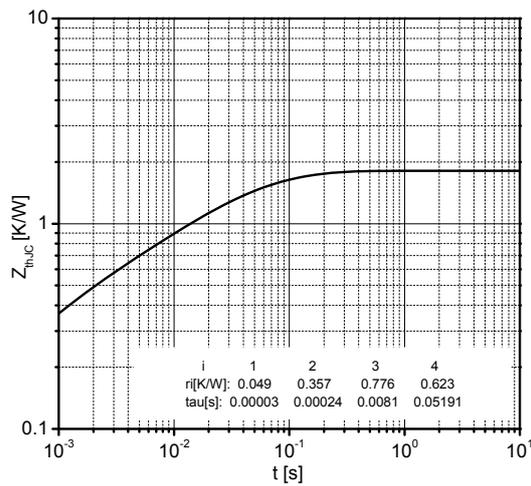


Fig 45. Typical Diode Thermal Impedance

NTC

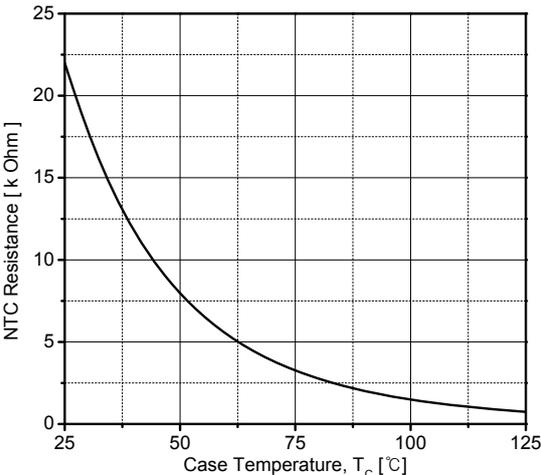


Fig 46. Typical NTC Characteristics

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## Package Dimension(Dimension in mm)

