

SCALE 8:1 LAYOUT FOR HOLES ON PCB

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| | | REVISIONS | | | |
|---|-----|-----------------------------------------------|-----------|-----|------|
| Р | LTR | DESCRIPTION | DATE | DWN | APVD |
| | AC | Contact pin material change from CuSn to CuZn | 13SEP2017 | KJK | PS |
| | | | | | |
| | | | | | |
| | | | | | |

| PART- | NO. | P | ART- NO. | PART- | NO. |
|----------------|------------------------|-----------------|------------------------|--------------------------|------------------------|
| VE GOLD TED | 7 | T I N PLATED | <u>/7</u> | SELECTIVE GOLD PLATED | <u>_7</u> _ |
| <u>/7</u> | WEIGHT POS. PER ROW | 2 5 7 | WEIGHT POS. PER ROW | 3 4 7 | WEIGHT POS. PER ROW |
| 5629 | 0.0654 g | 826926 | 0.0656 g | | |
| 6630 | 0.0629 g | 8 826935 | 0.0632 g | | |
| 5646 | 0.0622 g | 826936 | 0.0625 g | 8 829070 | 0.0621 g |
| 5647 | 0.0597 g | 826937 | 0.0600 g | | |
| 5648 | 0.0699 g | 826938 | 0.0703 g | | |
| 5649 | 0.0674 g | 8 826939 | 0.0678 g | | |
| _ | _ | _ | _ | 828356 | 0.0653 g |

NOTES:

- MATING SIDE : AREA "F" MIN 0.7μm PdNi + MIN 0.1μm GOLD OVER 1.27μm NICKEL BY AREA "B" SOLDER SIDE: MIN 3μm TIN OVER 1.27μm NICKEL
- Δ MATING AND SOLDER SIDE : MIN 3μm TIN OVER 1.27μm NICKEL
- MATING SIDE: AREA "F" 0.13 µm GOLD OVER 1.27 µm NICKEL BY AREA "B" SOLDER SIDE: MIN 3 µm TIN OVER 1.27 µm NICKEL
- COLOR OF HOUSING: GREY
- <u>S</u> COLOR OF HOUSING: GREEN

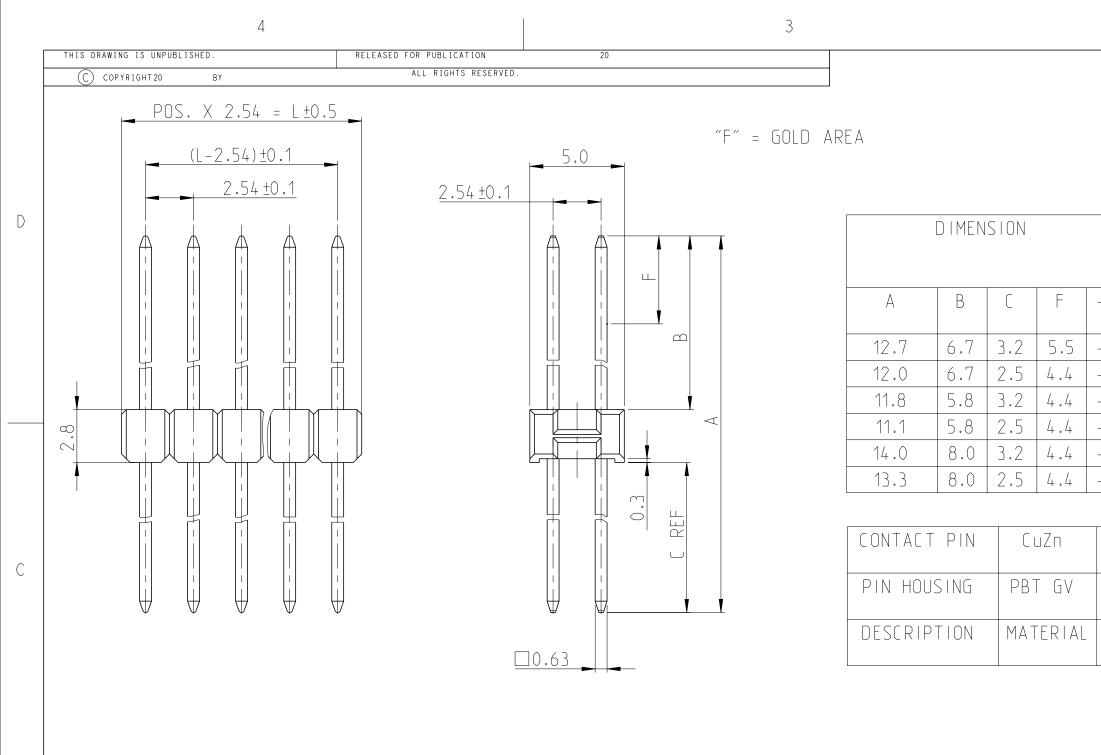


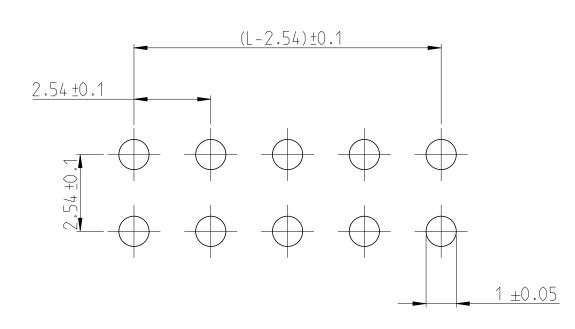
- $\overline{7}$ THE NUMBER OF POSITION PER ROW HAS TO BE ADDED TO THE BASE NO. AS A DASH NO. EG: 2-826629-0 = 20 POSITIONS
 - THE NUMBER OF POSITIONS PER ROW IS ALSO THE FACTOR FOR THE WEIGHT DETERMINATION E.G: 20 X 0.0654 g = 1.308 g
- B OBSOLETE

| THIS DRAWING IS A C | ONTROLLED DOCUMENT. | DWN 10NOV1989 G.HOLAUS CHK - | TE Connectivity |
|---------------------|----------------------------------------------|-----------------------------------------------|---------------------------------------------------------|
| DIMENSIONS: | TOLERANCES UNLESS OTHERWISE SPECIFIED: | APVD – | NAME |
| ПШ | ±0.2mm 🎊 | _ | AMPMODU II PIN HEADER, |
| | 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- | PRODUCT SPEC 108-18012 APPLICATION SPEC | SINGLE ROW, DUAL ROW, VERTICAL AND RIGHT ANGLE MOUNT |
| | 4 PLC ±- ANGLES ±- | 114-25011 | SIZE CAGE CODE DRAWING NO RESTRICTED TO |
| SEE TABLE | FINISH _ | WEIGHT - | A 2 00779 G-826629 - |
| - | - | CUSTOMER DRAWING | SCALE 5:1 SHEET 1 OF 4 REVAC |

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SCALE 8:1 LAYOUT FOR HOLES ON PCB

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| | | REVISIONS | | | |
|---|-----|-------------|------|-----|------|
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | | SEE SHEET 1 | | | |
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| | | 1 | | 1 | |
|--------------------------|------------------------|-----------------|------------------------|--------------------------|------------------------|
| PART- | -NO. | P | ART- NO. | PART- | NO. |
| SELECTIVE GOLD PLATED | $\overline{2}$ | T I N PLATED | | SELECTIVE GOLD PLATED | <u>_</u> |
| $1 5 \Lambda$ | WEIGHT POS. PER ROW | 2 5 7 | WEIGHT POS. PER ROW | 3 4 7 | WEIGHT POS. PER ROW |
| 826632 | 0.1276 g | 826925 | 0.1279 g | 828420 | 0.1272 g |
| 826633 | 0.1226 g | 826941 | 0.1229 g | | |
| 826656 | 0.1212 g | 826942 | 0.1217 g | 8 828533 | 0.1209 g |
| 826657 | 0.1162 g | 826943 | 0.1165 g | | |
| 826658 | 0.1366 g | 826944 | 0.1370 g | | |
| 826659 | 0.1316 g | 8 826945 | 0.1323 g | | |

F

SEE TABLE

FABRE/COLOR/PLATING/SURFACE

NOTES:

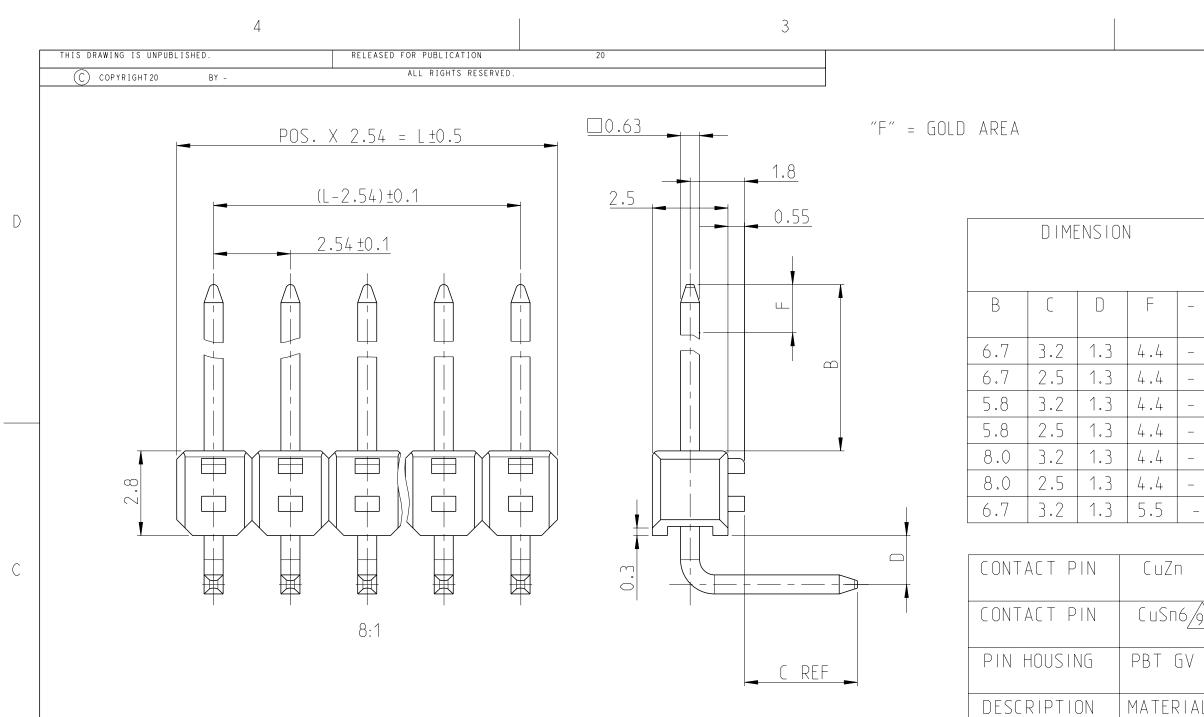
- MATING SIDE : AREA "F" MIN 0.7 µm PdNi + MIN 0.1 µm GOLD OVER 1.27 µm NICKEL BY AREA "B" /1 SOLDER SIDE: MIN 3 µm TIN OVER 1.27 µm NICKEL
- /2 MATING AND SOLDER SIDE : MIN 3 µm TIN OVER 1.27 µm NICKEL
- ATING SIDE: AREA "F" 0.13 µm GOLD OVER 1.27 µm NICKEL BY AREA "B" SOLDER SIDE: MIN 3 µm TIN OVER 1.27 µm NICKEL
- 4 COLOR OF HOUSING: GREY
- COLOR OF HOUSING: GREEN
- TOLERANCES NOT CUMULATIVE
- THE NUMBER OF POSITION PER ROW HAS TO BE ADDED TO THE BASE NO. AS A DASH NO. _7 EG: 2-826632-0 = 20 POSITIONS
 - THE NUMBER OF POSITIONS PER ROW IS ALSO THE FACTOR FOR THE WEIGHT DETERMINATION E.G: 20 X 0.1276 g = 2.552 g
- B OBSOLETE

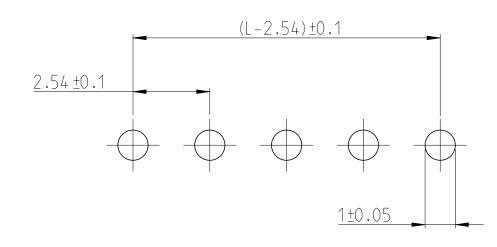
| THIS DRAWING IS A | CONTROLLED DOCUMENT. | G.HOLAUS | TE Connectivity |
|-----------------------|----------------------------------------------|-----------------------------------------------|---------------------------------------------------------|
| DIMENSIONS : | TOLERANCES UNLESS OTHERWISE SPECIFIED: | APVD – | NAME |
| mm | ±0.2mm / | _ | AMPMODU II PIN HEADER, |
| + | 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- | PRODUCT SPEC 108-18012 APPLICATION SPEC | SINGLE ROW, DUAL ROW, VERTICAL AND RIGHT ANGLE MOUNT |
| | 4 PLC ±- ANGLES ±- | 114 - 25011 | SIZE CAGE CODE DRAWING NO RESTRICTED TO |
| MATERIAL SEE TABLE | FINISH _ | WEIGHT _ | A 2 00779 C-826629 - |
| - | - | CUSTOMER DRAWING | SCALE 5:1 SHEET 2 OF 4 REVAC |

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SCALE 8:1 LAYOUT FOR HOLES ON PCB

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| | | REVISIONS | | | |
|---|-----|-------------|------|-----|------|
| Ρ | LTR | DESCRIPTION | DATE | DWN | APVD |
| | | SEE SHEET 1 | | | |
| | | | | | |
| | | | | | |
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| | PART-NC | PAR | RT-NO. | PART- N | 0. | |
|---|--------------------------|------------------------|-----------------------|------------------------|--------------------------|------------------------|
| | SELECTIVE GOLD PLATED | _7 | T I N PLATED | <u>/7</u> | SELECTIVE GOLD PLATED | <u>_7</u> |
| _ | $1 \sqrt{5} \sqrt{7}$ | WEIGHT POS. PER ROW | <u>/</u> 5 <u>/</u> 7 | WEIGHT POS. PER ROW | 3 4 7 | WEIGHT POS. PER ROW |
| _ | 826631 | 0.0757 g | 826947/2 | 0.0760 g | | |
| _ | 826651 | 0.0731 g | 826948/2 | 0.0735 g | | |
| _ | 826652 | 0.0726 g | 826949/2 | 0.0728 g | 8 829071 | 0.0726 g |
| _ | 826653 | 0.0701 g | 826950/2 | 0.0704 g | | |
| _ | 826654 | 0.0803 g | 826951/2 | 0.0807 g | | |
| _ | 826655 | 0.0777 g | 9 826952 10 | 0.0782 g | | |
| _ | _ | - | _ | _ | 8 828419 | 0.0758 g |

| | see table |
|----|-----------------------------|
| 9 | see table |
| | SEE TABLE |
| 46 | FABRE/COLOR/PALTING/SURFACE |

NOTES:

- 1MATING SIDE : AREA "F" MIN 0.7 µm PdNi + MIN 0.1 µm GOLD OVER 1.27 µm NICKEL BY AREA "B" SOLDER SIDE: MIN 3 µm TIN OVER 1.27 µm NICKEL
- MATING AND SOLDER SIDE : MIN 3µm TIN OVER 1.27µm NICKEL
- Δ MATING SIDE: AREA "F" 0.13 µm GOLD OVER 1.27 µm NICKEL BY AREA "B" SOLDER SIDE: MIN 3 µm TIN OVER 1.27 µm NICKEL
- 4 COLOR OF HOUSING: GREY
- COLOR OF HOUSING: GREEN
- TOLERANCES NOT CUMULATIVE
- THE NUMBER OF POSITION PER ROW HAS TO BE ADDED TO THE BASE NO. AS A DASH NO. EG: 2-826631-0 = 20 POSITIONS

THE NUMBER OF POSITIONS PER ROW IS ALSO THE FACTOR FOR THE WEIGHT DETERMINATION E.G: 20 X 0.0757 g = 1.514 g

B OBSOLETE



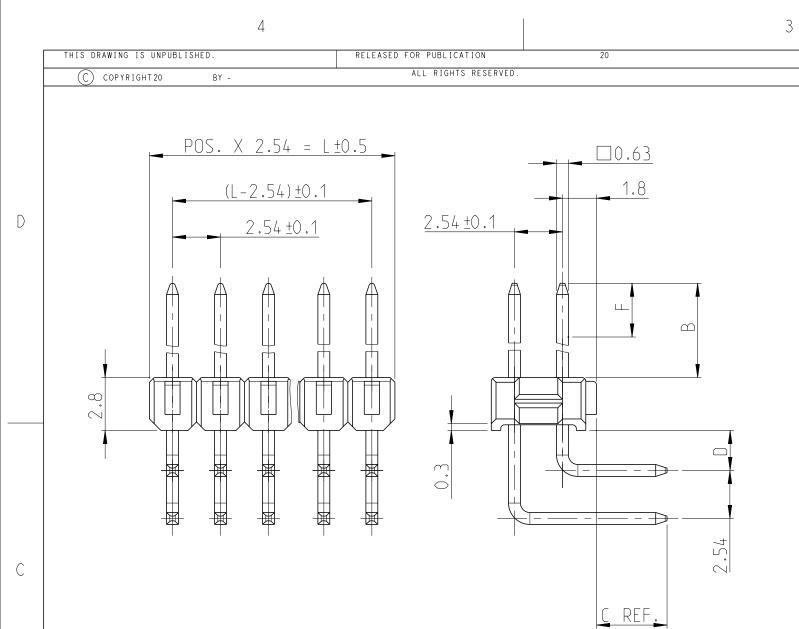
MATING AND SOLDER SIDE : 2 µm TIN OVER 1.27 µm NICKEL

| | CONTROLLED DOCUMENT. | G.HOLAUS | TE Connectivity |
|----------------|--------------------------------------------------------------------|-----------------------------------------------|---------------------------------------------------------|
| DIMENSIONS: | TOLERANCES UNLESS | APVD – | NAME |
| mm | otherwise specified: | _ | AMPMODU II PIN HEADER, |
| $\overline{ }$ | 0 PLC ±- <u>/O</u> 1 PLC ±- 2 PLC ±- 3 PLC ±- 4 PLC ±- | PRODUCT SPEC 108-18012 APPLICATION SPEC | SINGLE ROW, DUAL ROW, VERTICAL AND RIGHT ANGLE MOUNT |
| | ANGLES ±- | 114-25011 | |
| SEE TABLE | FINISH _ | WEIGHT _ | A 2 00779 G-826629 - |
| - | - | CUSTOMER DRAWING | SCALE 5:1 SHEET 3 OF 4 REVAC |

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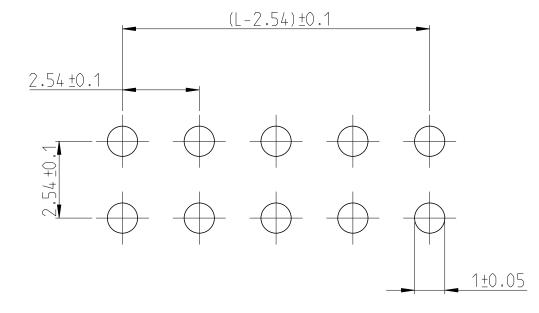
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"F" = GOLD AREA

| | | | | | | | | | 1 | |
|-----------|-----|----------|-----|--------------------------|-----------|------------------------|-----------|--------------------------|-----------|------------------------|
| DIMENSION | | PART-NO. | | PART- NO. | | PART- NO. | | | | |
| | | | | SELECTIVE GOLD PLATED | <u>/7</u> | T I N PLATED | <u>/7</u> | SELECTIVE GOLD PLATED | <u>_7</u> | |
| В | C | D | F | - | 1 5 7 | WEIGHT POS. PER ROW | 2 5 7 | WEIGHT POS. PER ROW | A A A | WEIGHT POS. PER ROW |
| 6.7 | 3.2 | 1.3 | 4.4 | _ | 826634 | 0.1646 g | 826953 | 0.1656 g | 8 828418 | 0.1651 g |
| 6.7 | 2.5 | 1.3 | 4.4 | _ | 8 826661 | 0.1597 g | 8 826954 | 0.1606 g | | |
| 5.8 | 3.2 | 1.3 | 4.4 | - | 826662 | 0.1587 g | 826955 | 0.1603 д | 8 829072 | 0.1587 g |
| 5.8 | 2.5 | 1.3 | 4.4 | - | 826663 | 0.1538 g | 8 826956 | 0.1542 g | | |
| 8.0 | 3.2 | 1.3 | 4.4 | - | 826664 | 0.1741 g | 826957 | 0.1749 д | | |
| 8.0 | 2.5 | 1.3 | 4.4 | - | 826665 | 0.1687 g | 8 826958 | 0.1699 g | | |

| CONTACT PIN | CuZn | SEE TABLE |
|-------------|----------|--------------------------|
| PIN HOUSING | PBT GV | SEE TABLE |
| DESCRIPTION | MATERIAL | FABRE/COLOR/PALTING/SURF |



SCALE 8:1 LAYOUT FOR HOLES ON PCB

1471-9 (3/13)

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| REVISIONS | | | | | |
|-----------|-----|-------------|------|-----|------|
| Ρ | LTR | DESCRIPTION | DATE | DWN | APVD |
| | | SEE SHEET 1 | | | |
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NOTES:

FACE

MATING SIDE : AREA "F" MIN 0.7µm PdNi + MIN 0.1µm GOLD OVER 1.27µm NICKEL BY AREA "B" 1SOLDER SIDE: MIN 3µm TIN OVER 1.27µm NICKEL

- Δ MATING AND SOLDER SIDE : MIN 3μm TIN OVER 1.27μm NICKEL
- MATING SIDE: AREA "F" 0.13 µm GOLD OVER 1.27 µm NICKEL BY AREA "B" SOLDER SIDE: MIN 3 µm TIN OVER 1.27 µm NICKEL
- COLOR OF HOUSING: GREY
- COLOR OF HOUSING: GREEN
- TOLERANCES NOT CUMULATIVE

_7 THE NUMBER OF POSITION PER ROW HAS TO BE ADDED TO THE BASE NO. AS A DASH NO. EG: 2-826634-0 = 20 POSITIONS

THE NUMBER OF POSITIONS PER ROW IS ALSO THE FACTOR FOR THE WEIGHT DETERMINATION E.G: 20 X 0.1646 g = 3.292 g

B OBSOLETE

| THIS DRAWING IS A C | ONTROLLED DOCUMENT. | DWN 10NOV1989 G.HOLAUS CHK - SCHAARSCHMIDT M. | TE Connectivity |
|-----------------------|------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------|-----------------------------------------------------------------------------------|
| | TOLERANCES UNLESS OTHERWISE SPECIFIED: <u>+0.2mm</u> 0 PLC <u>+</u> 1 PLC <u>+</u> 2 PLC <u>+</u> 3 PLC <u>+</u> | APVD PRODUCT SPEC 108-18012 APPLICATION SPEC | AMPMODU II PIN HEADER, SINGLE ROW, DUAL ROW, VERTICAL AND RIGHT ANGLE MOUNT |
| MATERIAL SEE TABLE | 4 PLC ±- ANGLES ±- FINISH – | 114 - 25011 WE 1GHT _ | SIZE CAGE CODE DRAWING NO A 2 00779 C=826629 - SCALE _ SHEET OF REVAC |
| _ | _ | CUSTOMER DRAWING | 5:1 $5:1$ 4 4 |

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